

## Welding Graduate Levels

### Welding Level I REV. 08/25/2015 Plate-Unrestricted SMAW PROCESS

1. Orientation- (All beginning welding students to attend).... 3 hrs
  - a. ABC Student Policy
  - b. Safety Oxy-Fuel Cutting and Arc welding
  - c. Electrode designation
2. Tee Joint- Flat Position .....30 hrs
  - a. Stringer Beads-Plate, SMAW, E6010 electrode
  - b. Tee Joint-SMAW, E6010 and E7018 electrode
3. Tee Joint- Vertical Position.....20 hrs
  - a. SMAW, E6010 and E7018 electrode
4. Tee Joint- Overhead Position.....20 hrs
  - a. SMAW, E6010 and E7018 electrode
5. Single Vee Groove Weld with back grind/gouge-Flat Position.....30 hrs
  - a. SMAW E7018 electrode
6. Single Vee Groove Weld with back grind/gouge -Horizontal Position..30 hrs
  - a. SMAW E7018 electrode
7. Single Vee Groove Weld with back grind/gouge - Vertical Position....30 hrs
  - a. SMAW E7018 electrode
8. Single Vee Open Groove Weld with back grind/gouge –Overhead Position.... 30 hrs
  - a. SMAW E7018 electrode

Booth Hours 190

### Final Activities

1. Test (This can be accomplished by a "Bend Test" but preferably sent to X-Ray)
2. Graduation (This would be an ABC Graduate and not an NCCER Graduate)
3. Hours per discipline are approximate and will vary by individual. A semester consist of 120 hours:
4. Students are expected to cut & prep. plate coupons

1. Single Vee Open Groove - Pipe SG Position .....90 hrs
  - a. SMAW, 6010 and 7018 electrode
2. Single Vee Open Groove - Pipe 2G Position.....45 hrs
  - a. SMAW, 6010 and 7018 electrode
3. Single Vee Open Groove - Pipe 6G Position....40 hrs
  - a. SMAW, 6010 and 7018 electrode
4. Single Vee Open Groove – Pipe 2G Position "Restricted".....20 hrs
  - a. SMAW, 6010 and 7018 electrode
5. Single Vee Open Groove – Pipe SG Position "Restricted".....20 hrs
  - b. SMAW, 6010 and 7018 electrode

Booth Hours

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